### T - 235 - SP3-ER

### **WELDING PINS**



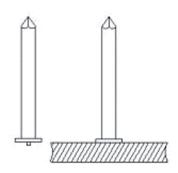
## **General description**

Quick and strong welding of pin on metallic surfaces.

Capacity discharge welding machine CDW-72 with a contact gun (K-PCP-72) is needed.

Pin lengths ranging from 30 to 200 mm (other on request), for dim. over 70 mm extension is needed (STATIV-PCP-72) Locking washers in various diameters





## **Technical specifications**

PINS	DIAMETER	3 mm (2 mm on request)
	STANDARD LENGTHS	from 30 to 200 mm
	MATERIAL	copper coated steel (stainless steel and aluminum on request)
LOCKING WASHERS	EXTERNAL DIAMETER	30 or 38 mm
	THICKNESS	0,35 - 0,36 mm
	MATERIAL	galvanized spring steel

# **Application**



Insert the SP3-ER pin in the adapter of the gun of the CDW-72 welding machine. Adjust the voltage according to the material and its thickness.



Press the head of the gun (K-PCP-72) at right angle to the sheet metal for first contact and pull the trigger switch. For dimension over 70 mm, an extension is needed (STATIV-PCP-72).



Adapter's diameters: 2 or 3 mm.



Impale the insulation material on the pins. Secure with CL locking washers.

Information contained herein is based on careful tests and experience. It reflects our knowledge and is for guidance purpose only. It is given in good faith and user should ensure that the product is fit for purpose before any application. The quoted values are average and should not be taken as maximum or minimum values for specific purposes. Manufacturer and distributor are not responsible for any non-recommended use or consequential damage.

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