

#### Technical data sheet ALU-TEX foil and Elbows

# Rigid UV-ALU-PVC covering for technical insulation use ALU-TEX 350

ALU-TEX 350 is a multi layer laminate of aluminium, coated with a special UV protection film and a PVC backing. This system is highly punctured and tear resistant as well as flame retardant and can be used for exterior and interior facing of hot and cold insulation. It combines an excellent vapour barrier with water tightness. Due to its rolling curl effect it is an easily useable material for rapid covering. In this application one of the most important requirements is to be resistant to damaging environmental effects.

#### Construction



- UV Protection film
- Aluminium, glossy
- PVC [FR]

### **Characteristics**

- The UV-ALU-PVC film is self-extinguishing by its nature. Depending on customer requirements we produce normal and low inflammable types of this film.
- Acid-, alkali-, salt solution-, fat-, oil-, bacterium- and fungus-resistance.
- Excellent physical features, such as flexibility and elasticity.
- Resistance to temperature changes. Stability between 20°C and 70°C in internal use.
- No special care or maintenance required due to antistatic components.
- Surface: smooth with dull finish on one side.

### Technical data

| Total weight               | 495 g/m²                                   |
|----------------------------|--|
| Thickness appr.            | 0,350 mm                                   |
| Thickness tolerance        | ± 0,05 mm                                  |
| Width                      | 1000 / 1200 / 1065 mm                      |
| Width tolerance            | ± 2 mm                                     |
| Tensile strength           | min. 285 N/ 15 mm (EN ISO 527-3)           |
| Elongation at break        | 35 % (EN ISO 527-3)                        |
| Tear strength              | 90 N (EN ISO 527-3)                        |
| Puncture ∅ 3,0mm           | 110 N (prEN 14 477)                        |
| LOI [Limited oxygen index] | 35,5% O <sup>2</sup>                       |
| UV stability               | App. 8 years (internal weatherometer-test) |
| Sd-Value                   | 1500                                       |
| Temperature resistance     | -25 to +65 °C                              |

The specification of our product will be conforming to the new EC standard of PVC jacketing film for insulation. Subject to change without notice. All values are due to internal measurements and must be seen as benchmarks without any claim for guarantee.

Date: 04/2010 Page: 1

# **Physical and chemical stability** [f. UV – Protection film]

| Acids                      | Acetic acid / all concentrations | • | Chlorinated hydrocarbons | Carbon tetrachloride   |   |
|----------------------------|----------------------------------|---|--------------------------|------------------------|---|
|                            | 50% formic acid                  | • |                          | Chlorinated pyphenyls  |   |
|                            | 10% hydrochic acid               | • |                          | Chloroform             |   |
|                            | 30% hydrochloric acid            |   |                          | Trichlorethylene       | • |
|                            | 10% and 35% hydrofluoric acid    | • | Esters                   | Ethyl acetate          |   |
|                            | 10% nitric acid                  | • | Hydrocarbons             | Aliphatic hydrocarbons | • |
|                            | 65% and 100% nitric acid         | 0 |                          | Benzene                |   |
|                            | 30% and 85% phosphoric acid      | • |                          | Gasoline (petrol)      | • |
|                            | 20% sulphuric acid               |   |                          | Mineral oils           |   |
|                            | Sulphur dioxide gas, dry         | • |                          | Toluene                | • |
|                            | 80% and above sulphuric acid     | 0 |                          | Xylene                 |   |
| Aldehydes                  | Acetaldehyde                     | • | Miscellaneous substances | Chlorine               | • |
|                            | Formaldehyde                     | • |                          | Hydrogen peroxide      |   |
| Alcohols                   | Benzyl alcohol                   |   |                          | Oxygen                 | • |
|                            | Cyclohexanol                     | • |                          | Water*                 |   |
|                            | Ethyl alcohol                    | • | Other organic solutions  | Acetone                | • |
|                            | Glycerine                        | • |                          | Diethylether           |   |
|                            | Glycol                           | • |                          | Nitrobenzene           | ( |
|                            | Isopropyl alcohol                | • |                          | Phenol                 | ( |
|                            | Methyl alcohol                   | • | Salt solutions           | Alkaline carbonates    | - |
| Aqueous alkaline solutions | Ammonium hydroxide               | 0 |                          | Dichromate             | • |
|                            | Calcium hydroxide                |   |                          | Cyanides               | • |
|                            | Sodium hydroxide                 | 0 |                          | Fluorides              |   |

# Packaging

The films are rolled on cardboard cores with 5mm wall thickness and 50mm internal diameter. Ends of the rolls are fixed by adhesive tape and rolls are packed in PE film [as option] fixed also by PVC adhesive tape. Rolls are placed in wooden or paper box or on EUR pallets (800x1200mm). In case of any questions of application and installation we kindly offer our service.

- Compact, space-saving packaging, required storage space per pallet: app. 1 m<sup>2</sup>
- Rolls packed lying on the pallet, thus easy to remove.
- Pallets are currently not stackable
- Packing units: Standard pallet: 50 rolls of 25 m<sup>2</sup> each = 1250 m<sup>2</sup>
- Small pallet: 20 rolls of 25 m<sup>2</sup> each = 500 m<sup>2</sup>
- Roll length: 25 m for material with curl effect

### **Approvals**

These products conform to all relevant requirements of the building industry as approved by the 'Deutsches Institut für Bautechnik' (German National Board of Building Industry). Also, a number of successful test results have been achieved in many West-European countries according to their own requirements.