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designated according to Article 29 of the Regulation (EU) No 305/2011 and member of EOTA (European Organisation for Technical Assessment, [www.eota.eu](http://www.eota.eu))

## European Technical Assessment

**ETA 18/0625**  
**of 24/10/2018**

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: UL International (UK) Ltd**

**Trade name of the construction product**

Graft FR Graphite

**Product family to which the construction product belongs**

Fire Stopping and Sealing Product:  
• Penetration Seals

**Manufacturer**

Polyseam Ltd  
15. St. Andrew Road  
Huddersfield, West Yorkshire  
HD1 6SB, UK

**Manufacturing plant(s)**

Polyseam Ltd  
15. St. Andrew Road  
Huddersfield, West Yorkshire  
HD1 6SB, UK

**This European Technical Assessment contains**

22 pages including 1 Annex which forms an integral part of this assessment.

**This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of**

EAD 350454-00-1104, September 2017.

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## **I. SPECIFIC PARTS OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of the product**

- 1) Graft FR Graphite is a sealant and pipe closure device used to form penetration seals where insulated metallic pipes, combustible pipes, combustible cable conduits and cables penetrate walls and floors.
- 2) The Graft FR Graphite is supplied in liquid form contained within 310 & 380 ml cartridges and 600 ml foil packs. The sealant is gunned into the aperture in the separating element and around the service or services, to a specified depth utilising mineral fibre insulation backing material.
- 3) The applicant has submitted a written declaration that the product and/or constituents of the product contains no substances which have been classified as dangerous according to Directive 67/548/EEC and Regulation (EC) No. 1272/2008 and listed in the 'indicative list on dangerous substances' of the EGDS – taking into account the installation conditions of the construction product and the release scenarios resulting from there.

In addition to the specific clauses relating to dangerous substances contained in this European Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

- 4) The use category of Graft FR Graphite in relation to BWR 3 (Hygiene, health and environment) is IA1, S/W3

### **2 Specification of the intended uses of the product in accordance with the applicable European Assessment Document (Hereinafter EAD): EAD 350454-00-1104**

Detailed information and data is given in Annex A.

The intended use of system Graft FR Graphite is to reinstate the fire resistance performance of flexible wall and rigid wall and floor constructions, where they are penetrated by services.

- 1) The specific elements of construction that the system Graft FR Graphite may be used to provide a penetration seal in, are as follows:

|                 |  |
|-----------------|--|
| Flexible walls: | The wall must have a minimum thickness of 100 mm and comprise steel studs lined on both faces with minimum 2 layers of 12.5 mm thick boards. The walls must also incorporate a full fill core insulation of Stonewool (35kg/m3 density). |
| Rigid walls:    | The wall must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 650 kg/m3.  |
| Rigid floors:   | The floor must have a minimum thickness of 150 mm and comprise aerated concrete or concrete with a minimum density of 650 kg/m3.   |

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period.

- 2) The system Graft FR Graphite may be used to provide a penetration seal with specific supporting constructions and substrates (for details see Annex A).

- 3) The provisions made in this European Technical Assessment are based on an assumed working life of the Graft FR Graphite of 30 years, provided that the conditions laid down in the manufacturers datasheet and instructions for the packaging/transport/storage/installation/use/repair are met. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.
- 4) Type Z<sub>2</sub>: intended for use at internal conditions with humidity classes other than Z<sub>1</sub>, excluding temperatures below 0°C.

### 3 Performance of the product and references to the methods used for its assessment

|  |  |  |
|--|--|--|
| Product-type: Sealant/Pipe closure   |  | Intended use: Penetration Seal                           |
| Basic requirement for construction work  | Basic Requirement  | Performance  |
| <b>BWR 2 Safety in case of fire</b>  |  |  |
| EN 13501-1   | Reaction to fire   | Class F (not tested)                                     |
| EN 13501-2   | Resistance to fire                                       | Annex A  |
| <b>BWR 3 Hygiene, health and environment</b>   |  |  |
| EN 1026  | Air permeability   | No performance determined                                |
| EAD 350454-00-1104, Annex C  | Water permeability                                       | No performance determined                                |
| Declaration of manufacturer & EN 16516   | Content, emission and/or release of dangerous substances | Use categories: IA1, S/W3<br>Declaration of manufacturer |
| <b>BWR 4 Safety in use</b>   |  |  |
| EOTA TR 001:2003   | Mechanical resistance and stability                      | No performance determined                                |
| EOTA TR 001:2003   | Resistance to impact/movement                            | No performance determined                                |
| EOTA TR 001:2003   | Adhesion   | No performance determined                                |
| EAD 350454-00-1104, Clause 2.2.9   | Durability   | Z <sub>2</sub>   |
| <b>BWR 5 Protection against noise</b>  |  |  |
| EN 10140-1,2,4,5/ EN ISO 717-1   | Airborne sound insulation*                               | 53 (0;-1) dB   |
| <b>BWR 6 Energy economy and heat retention</b>   |  |  |
| EN 12664, EN 12667, EN 12939, EN ISO 8990, EN ISO 6946, EN ISO 14683, EN ISO 10211, EN ISO 10456 | Thermal properties                                       | No performance determined                                |
| EN ISO 12572, EN 12086, EN ISO 10456   | Water vapour permeability                                | No performance determined                                |

\* At 25 mm depth

**4 ASSESSMENT AND VERIFICATION OF CONSTANCY OF PERFORMANCE (HEREINAFTER AVCP) SYSTEM APPLIED, WITH REFERENCE TO ITS LEGAL BASE**

According to the decision 1999/454/EC – Commission Decision of date 22nd June 1999 on the procedure for attesting the conformity of construction products pursuant to Article 20(2) of Council Directive 89/106/EEC as regards fire stopping, fire sealing and fire protective products, published in the Official Journal of the European Union (OJEU) L178/52 of 14/07/1999, see <http://eur-lex.europa.eu/JOIndex.do>) of the European Commission<sup>1</sup>, as amended, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table(s) applies (apply).

| Product(s)                              | Intended use(s)  | Level(s) or class(es) | System(s) |
|---|--|-----------------------|-----------|
| Fire stopping and Fire Sealing Products | For fire compartmentation and/or fire protection or fire performance | Any                   | 1         |

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Tasks of the manufacturer:

Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this European Technical Assessment.

The manufacturer may only use initial / raw / constituent materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the Control Plan of 1<sup>st</sup> July 2014 relating to the European Technical Assessment ETA 18/0625 issued on 24/10/18 which is part of the technical documentation of this European Technical Assessment. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at UL International (UK) Ltd.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

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<sup>1</sup> Official Journal of the European Communities L178/52 of 14/7/1999

Other tasks of the manufacturer

Additional information

The manufacturer shall provide a technical data sheet and an installation instruction with the following minimum information:

(a) Technical data sheet:

- Field of application:
- Building elements for which the penetration seal is suitable, type and properties of the building elements like minimum thickness, density, and - in case of lightweight constructions – the construction requirements.
- Limits in size, minimum thickness etc. of the penetration seal
- Construction of the penetration seal including the necessary components and additional products (e.g. backfilling material) with clear indication whether they are generic or specific.

(b) Installation instruction:

- Steps to be followed
- Procedure in case of retrofitting
- Stipulations on maintenance, repair and replacement

**6 Issued on:**

**24<sup>th</sup> October 2018**

Report by:



D. Yates  
Project Engineer  
Building and Life Safety Technologies

Reviewed by:



C. Johnson  
Staff Engineer  
Building and Life Safety Technologies

**For and on behalf of UL International (UK) Ltd.**

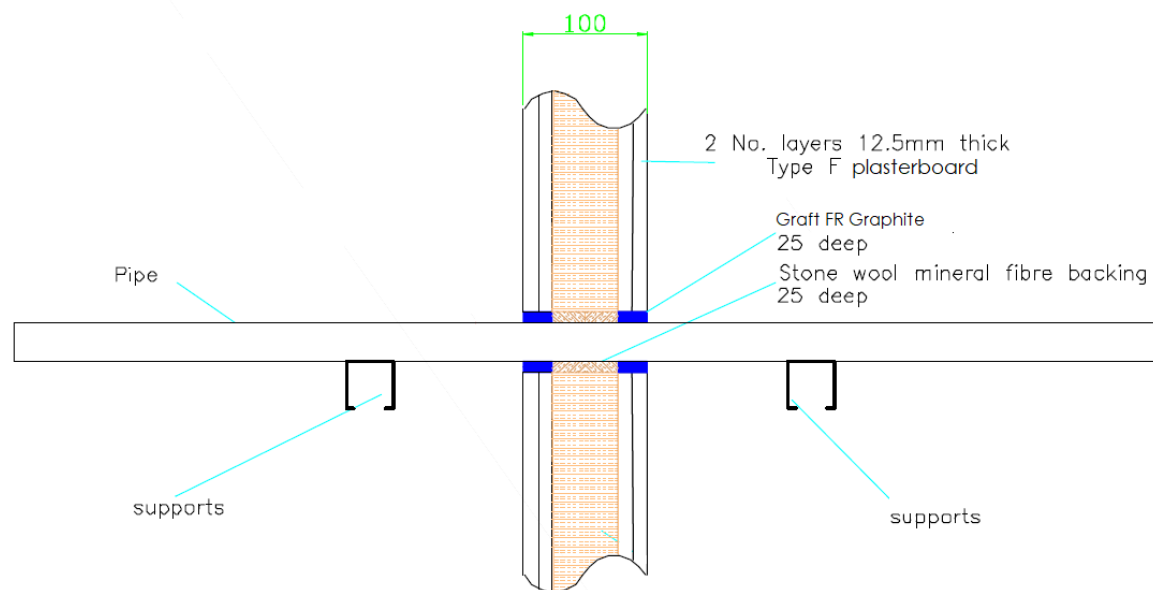
## ANNEX A – Resistance to Fire Classification – Graft FR Graphite

Flexible or rigid wall constructions with wall thickness of minimum 100 mm

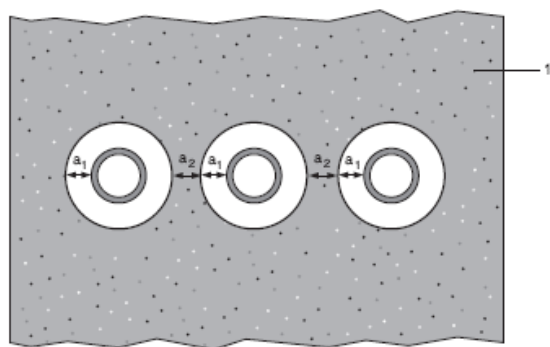
### A.1.1 Penetration seals, in drywalls\* and concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with Graft FR Graphite, 25 mm deep to both sides of the wall backed with Stonewool (35kg/m<sup>3</sup> density), 25 mm deep. Minimum separation between penetration seals of 30 mm (a<sub>2</sub>).

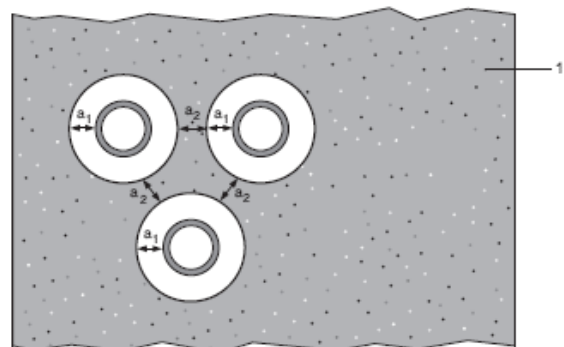
Construction details:



Configuration 1



Configuration 2



#### Key

1 Supporting construction

a<sub>1</sub> Pipe / edge of seal separation (annular space)

a<sub>2</sub> Separation between penetration seals

\* Partition wall must incorporate a full fill core insulation of Stonewool (35kg/m<sup>3</sup> density)



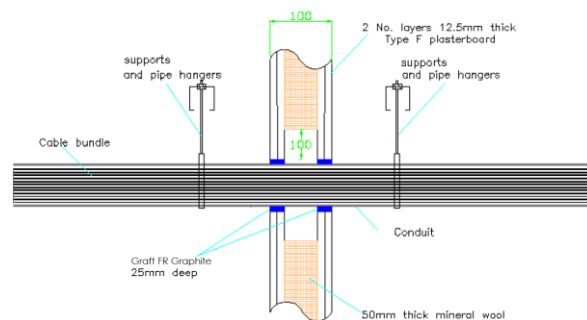
### A.1.1.1

| Services   | Seal & Backing width (a1) | Permitted configuration for seal separation              | Classification                               |
|--|---------------------------|--|--|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                           |  |  |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  | 10-30 mm                  | 1 & 2 between PVC-U pipes                                | EI 120 U/C, EI 120 C/C                       |
| Diameter 40, wall thickness 1.9 – 3.7 mm   |                           | 1 & 2 between PVC-U pipes & between 40 mm Ø PE pipes     |  |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  |                           | 1 & 2 between PVC-U pipes & between 40-110 mm Ø PE pipes | EI 60 U/C, EI 60 C/C                         |
| Diameter 40 mm, wall thickness 1.9 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  |                           | 1 & 2 between PVC-U pipes & between 110 mm Ø PP pipes    | EI 120 U/C, EI 120 C/C                       |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                           |  |  |
| Diameter 40 mm, wall thickness 2.4-3.7 mm  | 10-30 mm                  | 1 & 2 between PE pipes & between 40 mm Ø PVC-U pipes     | EI 120 U/C, EI 120 C/C                       |
| Diameter 40, wall thickness 2.4-3.7 mm to diameter 110 mm, wall thickness 4.3-10 mm  |                           | 1 & 2 between PE pipes & between 40-110 mm Ø PVC-U pipes | EI 60 U/C, EI 60 C/C                         |
| Diameter 110 mm, wall thickness 4.3-10 mm  |                           | 1 between PE pipes                                       | E 120 U/C, E 120 C/C<br>EI 90 U/C, EI 90 C/C |
| PP pipe according to EN 1852-1: 2009   |                           |  |  |
| Diameter 110 mm, wall thickness 6.6 mm   | 30 mm                     | 1 & 2 between 40-110 mm Ø PVC-U pipes                    | EI 120 U/C, EI 120 C/C                       |
| Diameter 40 mm, wall thickness 1.8 - 5.5 mm  | 10 mm                     | 1 & 2  | EI 90 U/C                                    |

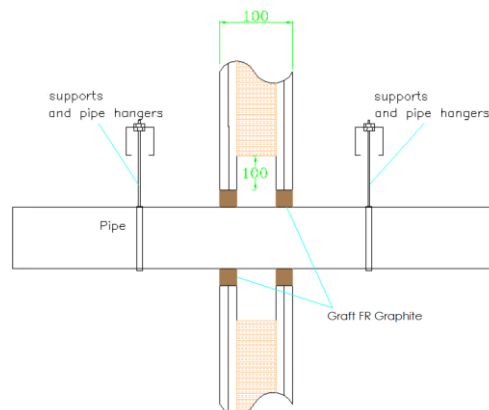
### A.1.2 Penetration seals with no backing material, in drywalls and concrete/masonry walls

**Penetration Seal:** Combustible cable conduit or combustible pipes sealed with Graft FR Graphite, 25 mm deep to both sides of the wall without backing material. Minimum separation between penetration seals of 30 mm (a2).

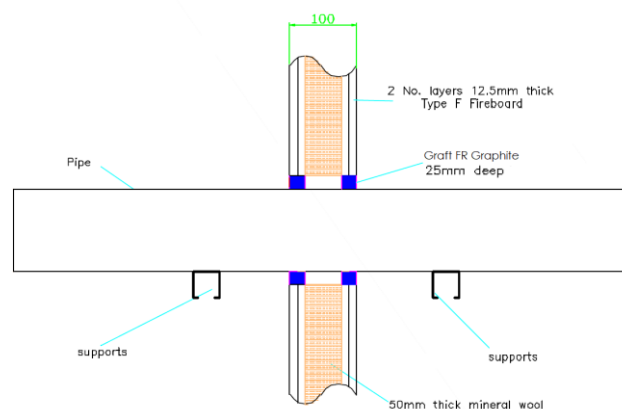
Construction details:



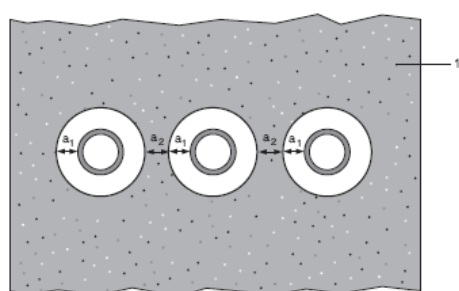
Construction details:



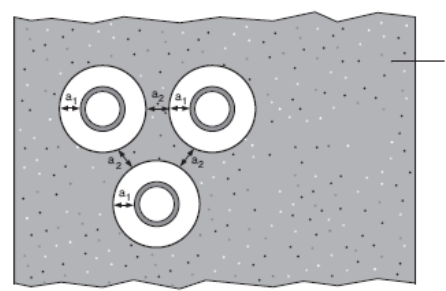
Construction details:



Configuration 1



Configuration 2



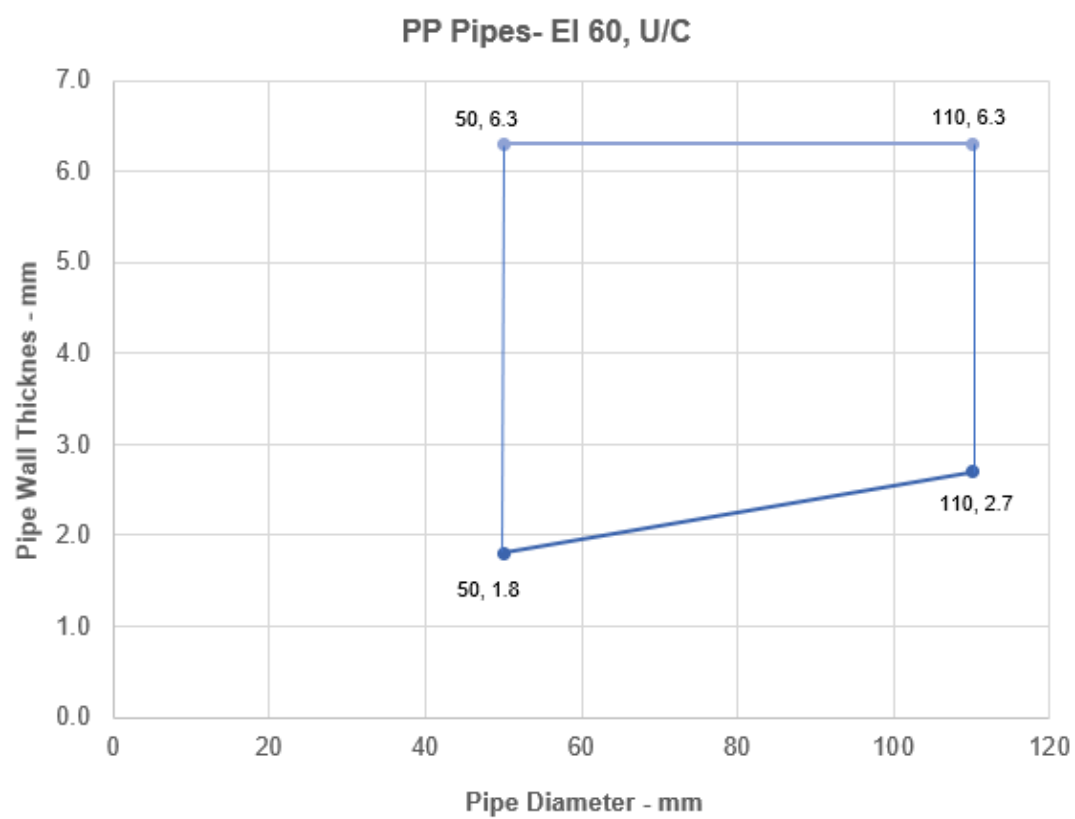
#### Key

- 1 Supporting construction
- a1 Pipe / edge of seal separation (annular space)
- a2 Separation between penetration seals

### A.1.2.1

| Services   | Seal width (a1) | Permitted configuration for seal separation | Classification |
|--|-----------------|---|----------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1 or PP pipe according to EN 1852-1: 2009         |                 |   |                |
| Maximum diameter 110 mm, wall thickness 1.9-6.6 mm for PVC pipes, fully or partially filled conduits with cables up to 20mm diameter     | 10-30 mm        | 1 & 2                                       | EI 90 U/C      |
| Maximum diameter 110 mm, wall thickness 2.7-6.6 mm for PP pipes, fully or partially filled conduits with cables up to 20mm diameter      | 10-30 mm        | 1 & 2                                       | EI 90 U/C      |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                 |   |                |
| Maximum diameter 110 mm, wall thickness 2.4-10 mm, fully or partially filled conduits with cables up to 20mm conduit                     | 10-30 mm        | 1 & 2                                       | EI 60 U/C      |
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                 |   |                |
| Maximum 160 mm diameter, wall thickness 3.2-9.5 mm   | 10-30 mm        | 1 & 2                                       | EI 30 U/C      |
| Maximum 160 mm diameter, wall thickness 9.5 mm   | 10-30 mm        | 1 & 2                                       | EI 90 U/C      |
| PP pipe according to EN 1852-1: 2009   |                 |   |                |
| Maximum 110 mm, wall thickness 2.7 mm  | 10-30 mm        | 1 & 2                                       | EI 60 C/C      |
| Maximum 110 mm*  | 10-30 mm        | 1 & 2                                       | EI 60 U/C      |

\*See below graph for interpolation pipe sizes

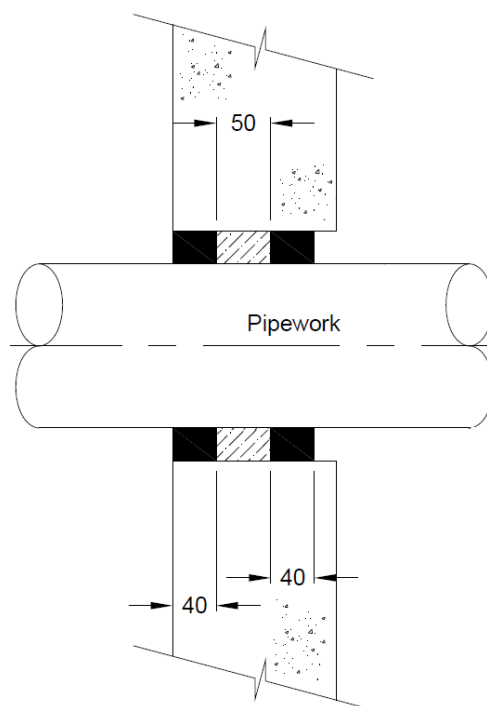


## A.2 Rigid walls constructions with wall thickness of minimum 150 mm

### A.2.1 Penetration seals for pipes, in concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with 40 mm deep Graft FR Graphite, to both sides of the wall backed with Graft FR Board 2S, 50 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



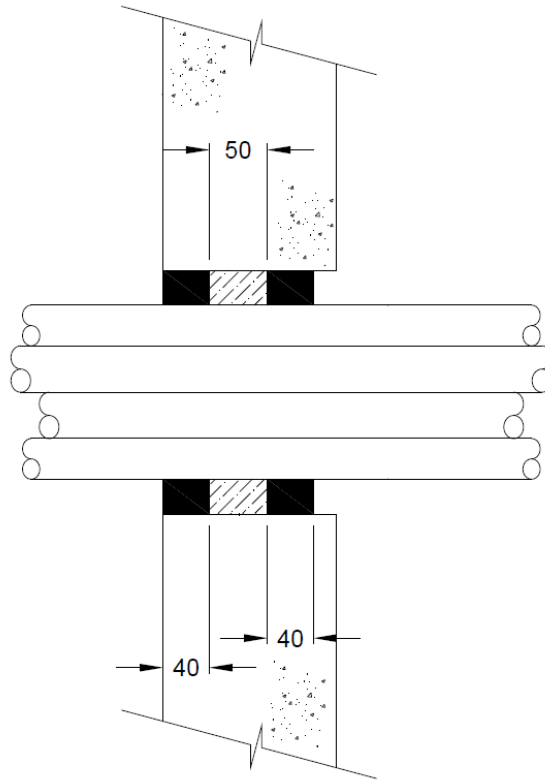
#### A.2.1.1

| Services   | Seal & Backing width | Classification         |
|--|----------------------|------------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                      |                        |
| Diameter 48 mm, wall thickness 3.2 mm  | 17 mm                | EI 240 U/C, EI 240 C/C |
| Diameter 68 mm, wall thickness 2 mm  | 41 mm                |                        |
| Diameter 110 mm, wall thickness 3.5 mm   | 22 mm                |                        |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                      |                        |
| Diameter 32 mm, wall thickness 3.2 mm  | 25 mm                | EI 240 U/C, EI 240 C/C |
| ABS pipe according to EN 1455-1  |                      |                        |
| Diameter 36 mm, wall thickness 2.3 mm  | 23 mm                | EI 240 U/C, EI 240 C/C |
| Diameter 110 mm, wall thickness 3.5 mm   | 26 mm                |                        |

### A.2.2 Penetration seals for cables, in concrete/masonry walls

**Penetration Seal:** Cables sealed with 40 mm deep Graft FR Graphite, to both sides of the wall backed with Graft FR Board 2S, 50 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



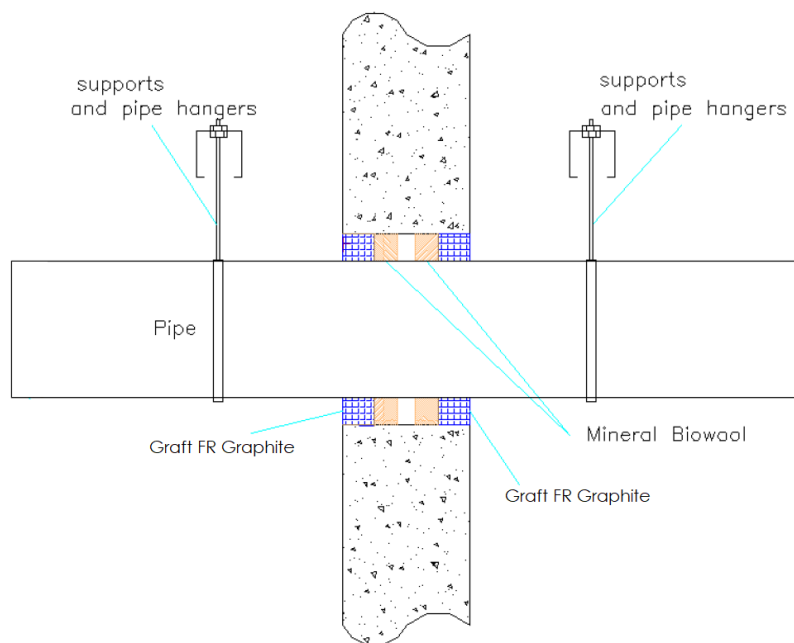
#### A.2.2.1

| Services   | Seal size<br>(WxH or diameter) | Classification |
|--|--------------------------------|----------------|
| 150 x 25 mm perforated steel cable tray  | 200 x 100 mm                   | E 240, EI 180  |
| 20 mm diameter, single copper core armoured cable  |                                |                |
| Twin/earth cable   |                                |                |
| Ø 100 mm bundle of up to 4 no. 20mm diameter, single copper core armoured cable and 12 no. twin/earth cables | 150 mm Ø                       | E240, EI 60    |

### A.2.3 Penetration seals for pipes, in concrete/masonry walls

**Penetration Seal:** Combustible pipes sealed with 35 mm deep Graft FR Graphite, to both sides of the wall backed with Graft Mineral Bio backing material, 25 mm thick. Minimum separation between penetration seals of 30 mm.

Construction details:



#### A.2.3.1

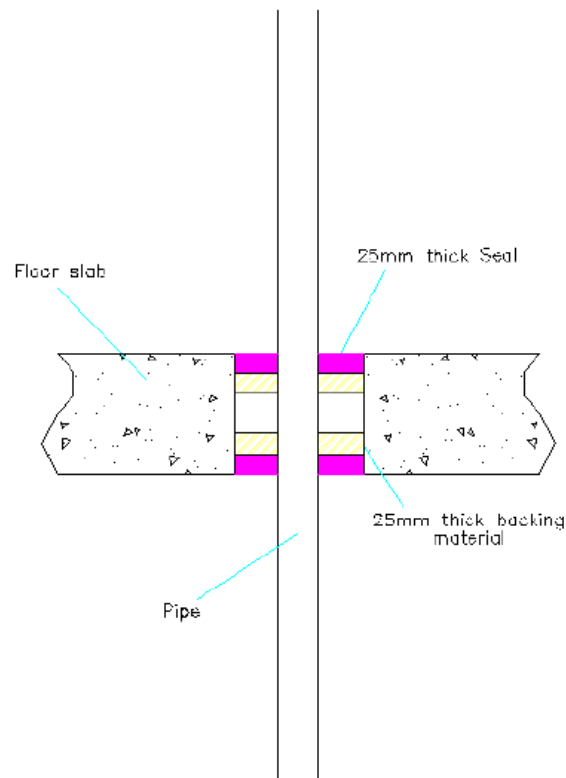
| Services   | Seal & Backing width (a1) | Classification    |
|--|---------------------------|-------------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                           |                   |
| Maximum 160 mm diameter, wall thickness 4.0-9.5 mm   | 10-30 mm                  | EI 90 U/C         |
| Maximum 160 mm diameter, wall thickness 9.5 mm   | 10-30 mm                  | E 240, EI 180 U/C |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                           |                   |
| Maximum 160 mm diameter, wall thickness 4.9-9.5mm  | 10-30 mm                  | EI 30 U/C         |
| PP pipe according to EN 1852-1: 2009   |                           |                   |
| Maximum 160 mm diameter, wall thickness 6.2-9.1 mm   | 10 mm                     | EI 30 U/C         |

### A.3 Rigid floor constructions with floor thickness of minimum 150 mm

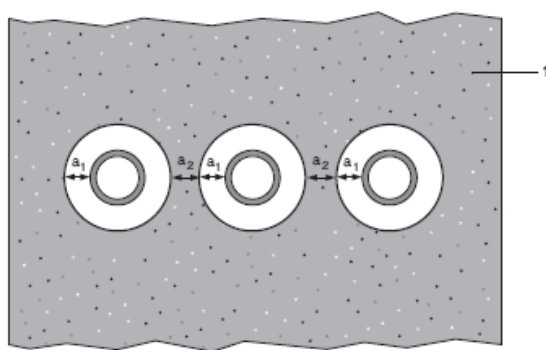
#### A.3.1 Penetration seals, surface mounted in concrete floors

**Penetration Seal:** Combustible pipes sealed with Graft FR Graphite, to both sides of the floor backed with Stonewool (35kg/m<sup>3</sup> density), 25 mm deep. Minimum separation between penetration seals of 30 mm.

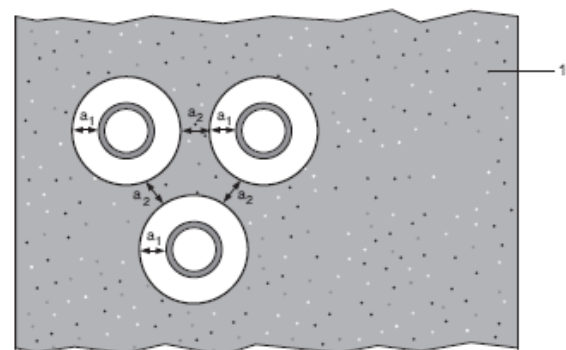
Construction details:



#### Configuration 1



#### Configuration 2



#### Key

1 Supporting construction

a<sub>1</sub> Pipe / edge of seal separation (annular space)

a<sub>2</sub> Separation between penetration seals



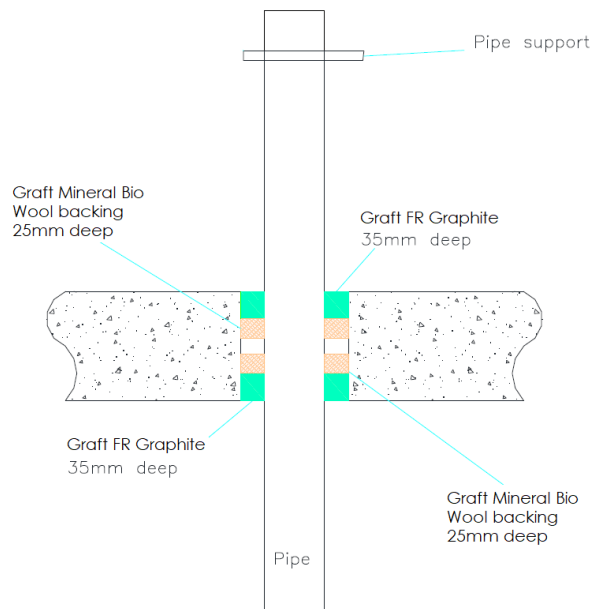
### A.3.1.1

| Services   | Seal & Backing width | Permitted configuration for seal separation              | Classification                                 |
|--|----------------------|--|--|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                      |  |  |
| Diameter 40 mm, wall thickness 1.8 – 3.7 mm  | 10-30 mm             | 1 & 2 between PVC-U pipes                                | EI 240 U/U, EI 240 C/U, EI 240 U/C, EI 240 C/C |
| Diameter 40 mm, wall thickness 1.8 – 3.7 mm to diameter 110 mm, wall thickness 2.7-6.6 mm  |                      | 1 & 2 between PVC-U pipes & between 40-110 mm Ø PE pipes | EI 90 C/U, EI 90 C/C                           |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                      |  |  |
| Diameter 40 mm, wall thickness 2.4-3.7 mm  | 10-30 mm             | 2 between PE pipes                                       | EI 60 U/U, EI 60 C/U, EI 60 U/C, EI 60 C/C     |
| Diameter 40, wall thickness 2.4-3.7 mm to diameter 110 mm, wall thickness 4.3-10 mm  |                      | 1 & 2 between PE pipes & between 40-110 mm Ø PVC-U pipes | EI 60 U/C, EI 60 C/C                           |
| Diameter 110 mm, wall thickness 4.3-10 mm  |                      | 2 between PE pipes                                       | EI 90 U/C, EI 90 C/C                           |
| Diameter 110 mm, wall thickness 10 mm  |                      |  | EI 60 U/U, EI 60 C/U, EI 60 U/C, EI 60 C/C     |

### A.3.2 Penetration seals, surface mounted in concrete floors

**Penetration Seal:** Combustible pipes sealed with Graft FR Graphite, 35 mm deep to both sides of the floor backed with Graft Mineral Bio Wool (128kg/m<sup>3</sup> density), 25 mm deep. Minimum separation between penetration seals of 30 mm.

Construction details:



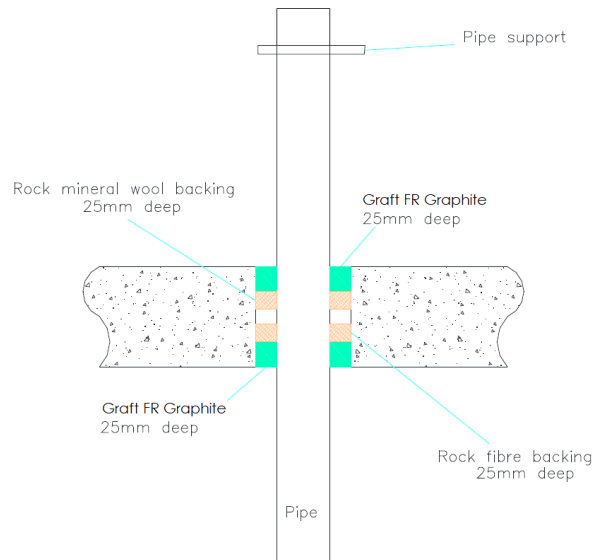
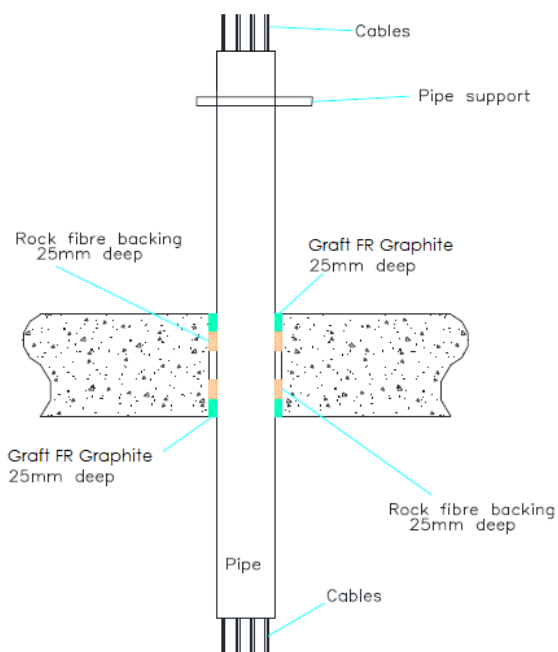
#### A.3.2.1

| Services   | Seal & Backing width (a1) | Classification |
|--|---------------------------|----------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1   |                           |                |
| Maximum 160 mm diameter, wall thickness 4.0-9.5mm  | 10-30 mm                  | EI 60 U/C      |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                           |                |
| Maximum 160 mm diameter, wall thickness 4.9-14.6 mm  | 10-30 mm                  | EI 30 U/C      |
| Maximum 160 mm diameter, wall thickness 14.6 mm  | 10-30 mm                  | EI 60 U/C      |

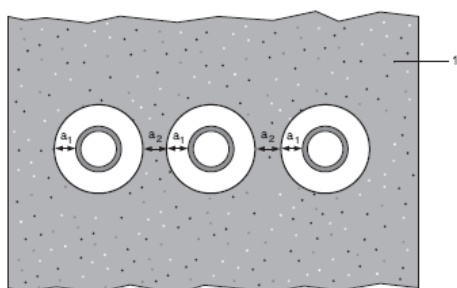
### A.3.3 Penetration seals, surfaces mounted in concrete floors

**Penetration Seal:** Combustible pipes sealed with Graft FR Graphite, 25 mm deep to both sides of the floor backed with Rock mineral wool (33kg/m<sup>3</sup> density), 25 mm deep. Minimum separation between penetration seals of 30 mm (a<sub>2</sub>).

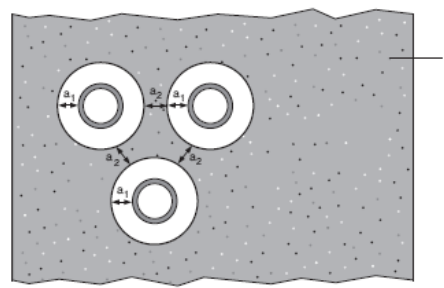
Construction details:



**Configuration 1**



**Configuration 2**



#### Key

1 Supporting construction

a<sub>1</sub> Pipe / edge of seal separation (annular space)

a<sub>2</sub> Separation between penetration seals

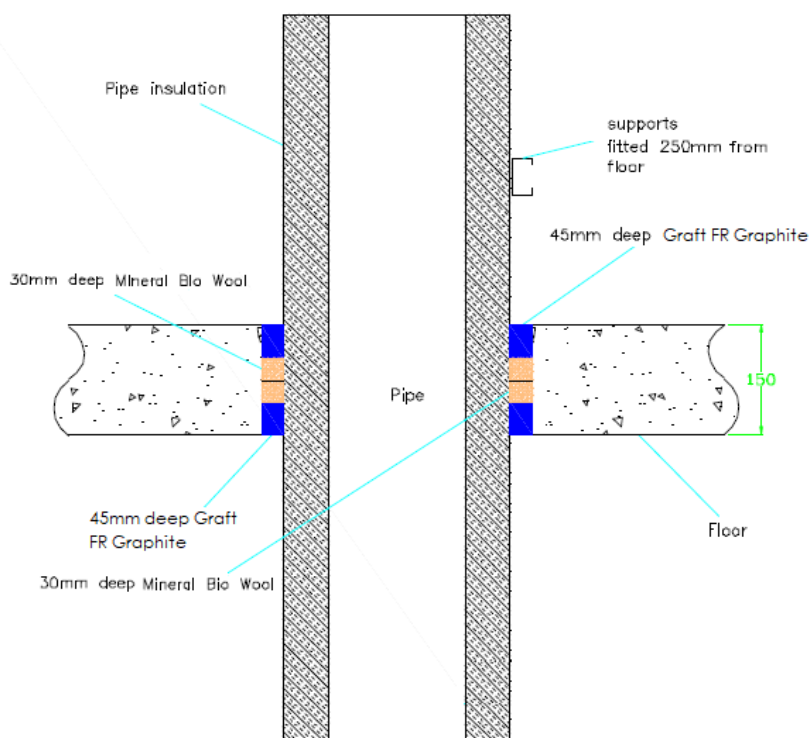
### A.3.3.1

| Services   | Seal width<br>(a1) | Permitted configuration<br>for seal separation | Classification |
|--|--------------------|--|----------------|
| PVC-U pipe according to EN 1329-1, EN 1452-2 and EN 1453-1, PVC-C according to EN 1566-1 or PP pipe according to EN 1852-1: 2009         |                    |  |                |
| Maximum diameter 110 mm, wall thickness 1.8-6.6 mm for PVC pipes, fully or partially filled conduits with cables up to 20 mm diameter    | 10-30 mm           | 1 & 2  | EI 90 U/C      |
| Maximum diameter 110 mm, wall thickness 2.7 mm for PP pipes, fully or partially filled conduits with cables up to 20 mm diameter         | 10-30 mm           | 1 & 2  | EI 90 U/C      |
| Maximum diameter 110 mm, wall thickness 1.8-6.3 mm for PP pipes, fully or partially filled conduits with cables up to 20 mm diameter     | 10-30 mm           | 1 & 2  | EI 30 U/C      |
| PE pipe according to EN 1519-1, EN 12201-2 and EN 12006-1, ABS according to EN 1455-1 and pipes made from SAN+PVC according to EN 1565-1 |                    |  |                |
| Maximum diameter 110 mm, wall thickness 2.4-10 mm, fully or partially filled conduits with cables up to 20 mm diameter                   | 10-30 mm           | 1 & 2  | EI 60 U/C      |
| PP pipe according to EN 1852-1: 2009   |                    |  |                |
| Maximum 40 mm diameter, wall thickness 1.8 mm  | 10-30 mm           | 1 & 2  | EI 120 C/C     |
| Maximum 110 mm diameter, wall thickness 1.8-6.3 mm   | 10-30 mm           | 1 & 2  | EI 30 U/C      |

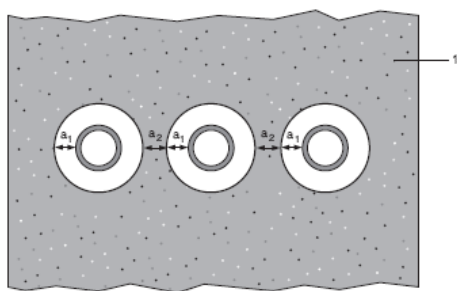
### A.3.4 Penetration seals, surface mounted in concrete floors

**Penetration Seal:** Metallic pipes insulated with Elastomeric insulation minimum class B-s3, d0, Continuous Sustained (CS), sealed with Graft FR Graphite, 45 mm deep to both sides of the floor and backed with Graft Mineral Bio Wool (128kg/m<sup>3</sup> density), 30 mm deep. Minimum separation between penetration seals of 30 mm (a2).

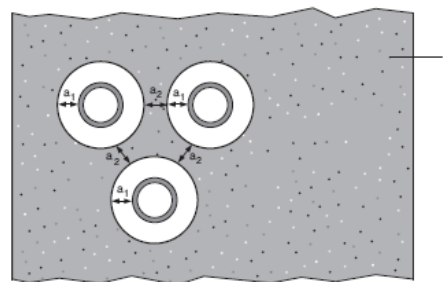
Construction details:



**Configuration 1**



**Configuration 2**



**Key**

1 Supporting construction

a1 Pipe / edge of seal separation (annular space)

a2 Separation between penetration seals

#### A.3.4.1

| Services   | Seal & backing material width (a1) | Permitted configuration for seal separation | Insulation CS  | Classification |
|--|------------------------------------|---|--|----------------|
| Mild or stainless steel pipe, with Elastomeric insulation minimum class B-s3, d0 |                                    |   |  |                |
| Maximum 324 mm diameter, wall thickness 1.0-14.2 mm                              | 10-30 mm                           | 1 & 2                                       | 25-50 mm Elastomeric insulation minimum class B-s3, d0 | EI 60 C/U      |
| Maximum 324 mm diameter, wall thickness 6.35-14.2 mm                             | 10-30 mm                           | 1 & 2                                       | 50 mm Elastomeric insulation minimum class B-s3, d0    | EI 120 C/U     |