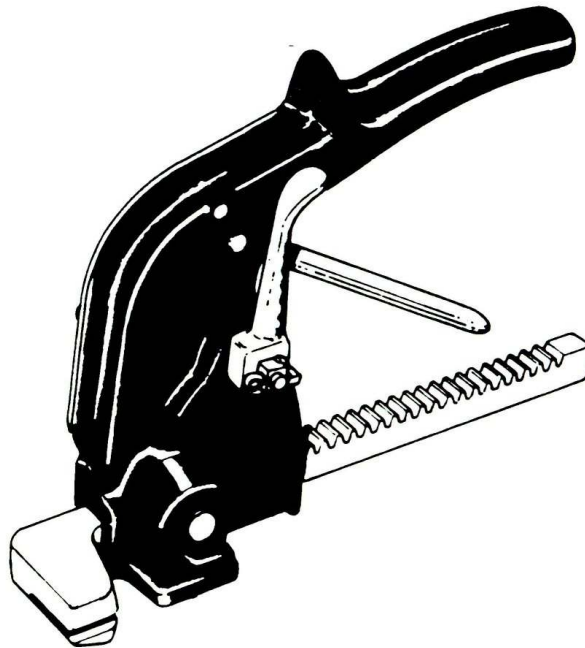


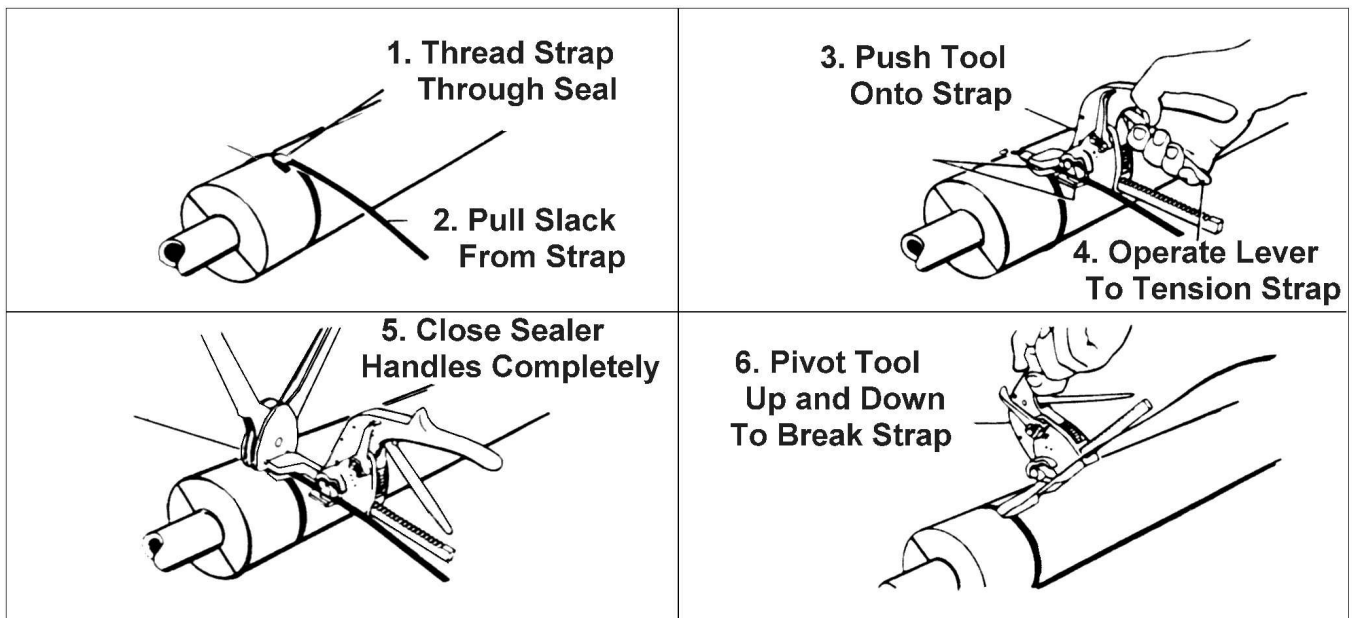
B2A0 TENSIONER



GENERAL

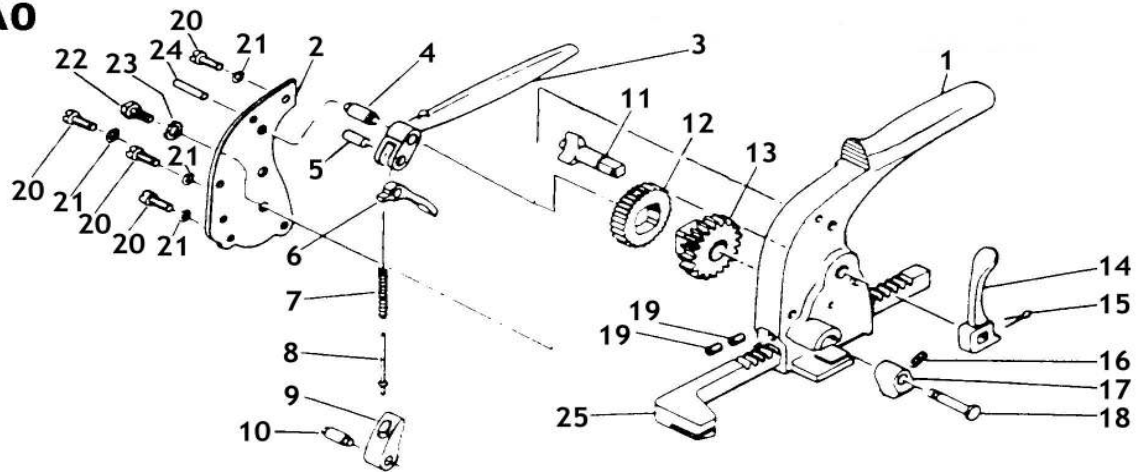
Your B2A0 tensioner is a precision built tool. The instructions and maintenance suggestions that follow will help you maintain it in top condition for years of satisfactory efficient service, and will expedite the ordering of replacement parts when necessary.

OPERATION



See parts list on reverse side.

B2A0



INDEX NO.	PART NUMBER	PART DESCRIPTION	QUANTITY REQUIRED	INDEX NO.	PART NUMBER	PART DESCRIPTION	QUANTITY REQUIRED
1	C01204F	Frame	1	14	D05547F	Release Lever	1
2	D05544F	Cover Plate	1	15	D01014F	Split Pin	1
3	D05546F	Stretcher Lever	1	16	D04602F	Gripping Dog Spring	1
4	D05551F	Stretcher Lever Pin	1	17	D05554F	Gripping Dog	1
5	D05552F	Pulling Pawl Pin	1	18	D05557F	Gripping Dog Pin	1
6	D05548F	Pulling Pawl	1	19	D05252F	Socket Set Screw	2
7	D06168F	Lever Spring	1	20	D03795F	Pan Head Screw	4
8	D04610F	Spring Plunger	1	21	D07951F	Spring Washer	4
9	D05549F	Holdback Pawl	1	22	D05558F	Hex Head Set Screw	1
10	D05553F	Holdback Pawl Pin	1	23	D16183F	Spring Washer	1
11	D05550F	Release Cam	1	24	D05559F	Dowel	1
12	D05621F	Ratchet Wheel	1	25	D23812F	Rack	1
13	D05545F	Stretching Gear	1				

SPARE PARTS

When ordering parts, please state; Quantity required, part number, part description and tool type.
For example: One D05554F Gripping Dog for B2A0 Tensioner

TIPS FOR SAFE AND EFFICIENT OPERATION

1. Become familiar with the moving components of the tool and always keep fingers away from areas that could pinch or cut.
2. Wear adequate personal protective equipment (PPE) when handling and operating the tool and when handling steel strap.
3. Ensure your working area is clean and as uncluttered as possible.
4. Excessive tensioning may cause strap breakage. Always position yourself to one side of strap being tensioned. Never stand directly over or in front of a strap being tensioned.
5. A well maintained tool is a safe tool. Clean and lubricate the tool a regular intervals, oil moving parts but not the Gripping Dog surface. Check frequently for broken or worn parts, replacing as required.